

Date: Wednesday, 3/22/2006 8:46:38 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 26311		
Estimate Number	: 11418		
P.O. Number	: N/A	Part Number	: D34611
This Issue	: 3/22/2006 S.O. No. : N/A	Drawing Number	: D3461 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 25211	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 3/29/2006
Checked & Approved By	: <u>[Signature]</u>	Qty:	12 Um: Each
Comment	: est. REV. A 05.12.13 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.1785 f(s)/Unit Total : 1.7850 f(s)  
 ALUMINUM 6061-T6 Bar .188" x 4.0"  
 Batch: M19524

J.L 06-03-23

(12)

2.0	SHEAR	SHEAR
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Comment: SHEAR  
 cut blanks 2.040" long +0.03" -0.01"

J.L 06-03-23

12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per folio FA607 rev. AA & dwg D3461 rev. A

J.L 06-03-23

12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.L 06-03-23

12

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

En 06/03/23 12

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Deburr parts per dwg D3461

J.L 06/03/24

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☒ DQA: ☒ Date: 06/03/07

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/22/2006 8:46:38 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 26311

Part Number: D34611

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

u 06.03.24

12

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA-25

RE 06.03.24

12

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

06/03/07

(12)

Job Completion



u 06.03.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

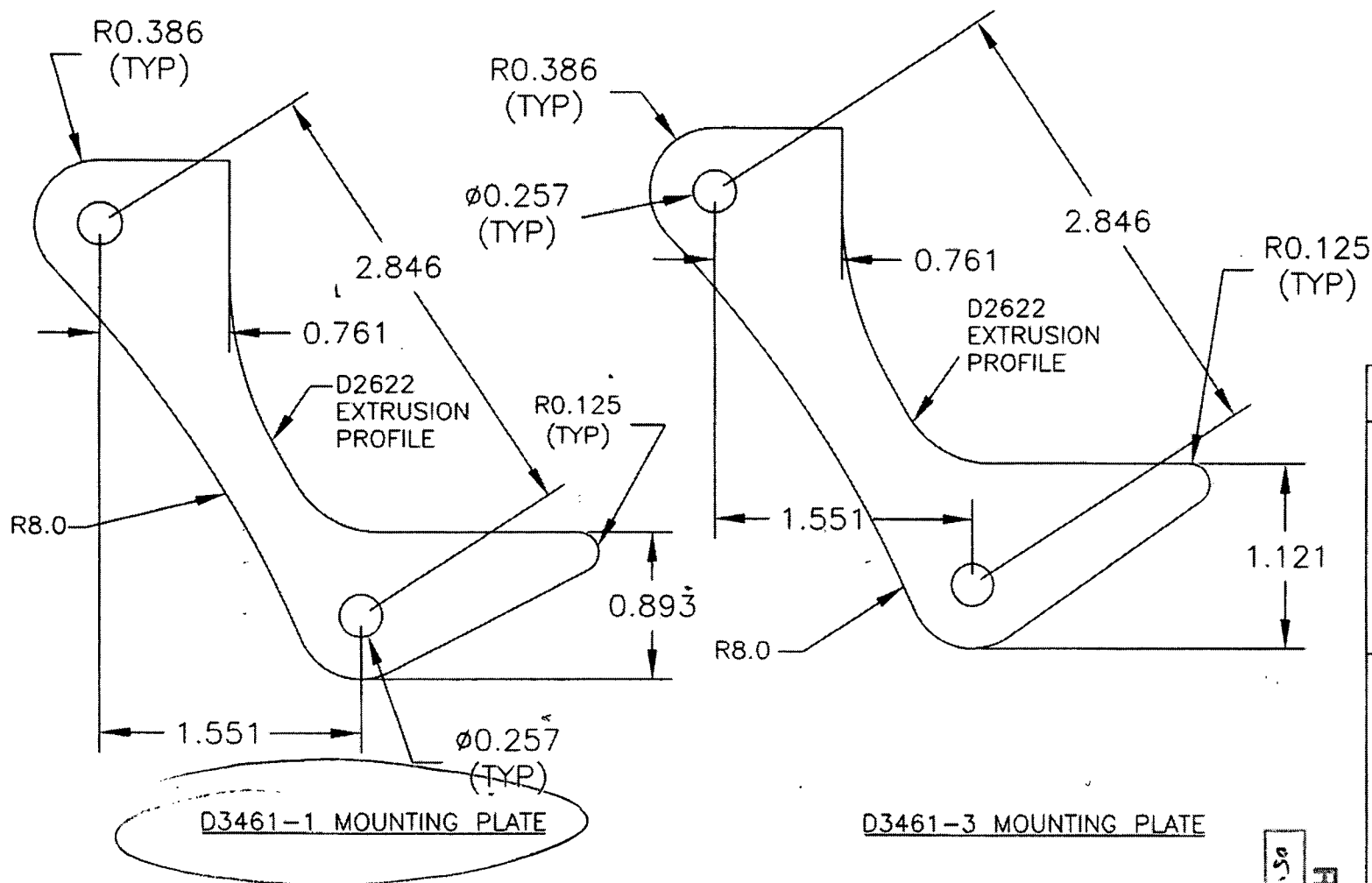
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3461	SHEET 1 OF 2
DATE	TITLE	SCALE	
05.09.19	STEP MOUNTING PLATE	1:1	
A	05.09.19	NEW ISSUE	

RELEASED  
05-11-14



D3461-1/-3 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

## Work Order:

Part Number:

Rev:

Page 1 of 1

## First Article

## Prototype

can't measure

Audited by:	<i>gm</i>
Date:	06/03/23

Prototype Approval: \_\_\_\_\_  
Date: \_\_\_\_\_

Revised by	Approved
KJ/RF	